

ABSTRACT

5 In a method of manufacturing articles to be included
in cans, a metal strip (1) is fed to an article forming
unit (11), in which it is punched and stamped to form the
articles. Before the article forming operations, the
strip (1) is provided with laser engravings on one of its
upper and lower surfaces, or on both these surfaces. The
10 laser engravings form indicative marks on the articles.

In addition to the article forming unit (11), an
apparatus for manufacturing such articles has a metal
strip supply (8), means (13) for feeding the strip (1)
and a laser unit (9) for providing the indicative laser
15 engraved marks on the articles.

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30 Fig. 2 elected for publication